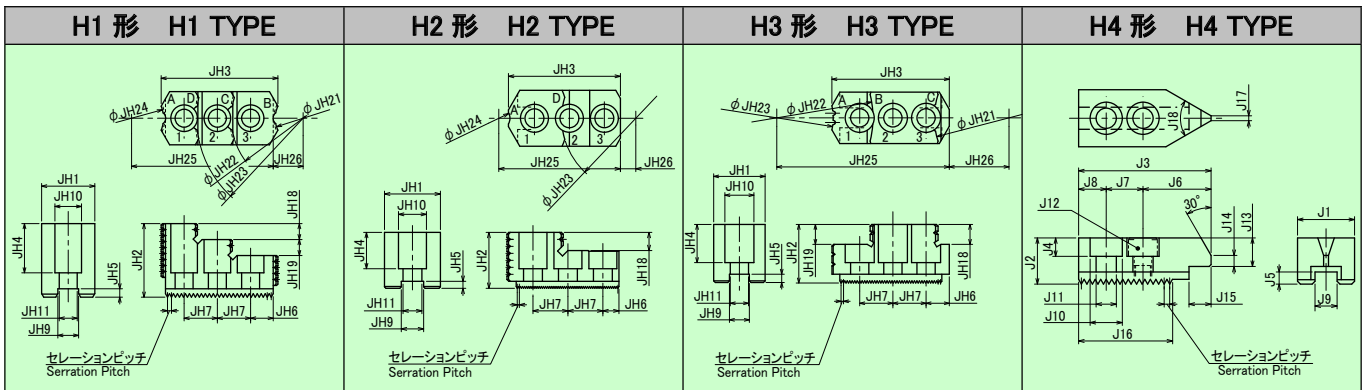


## STANDARD HARDENED JAW



チャック形式番号 Chuck series number	セレーションピッチ Serration Pitch	質量 kg (1個) Weight																		爪形式 Jaw type		
		JH1	JH2	JH3	JH4	JH5	JH6	JH7	JH9	JH10	JH11	JH18	JH19	JH21	JH22	JH23	JH24	JH25	JH26			
H01MA	6	3	35	46	85.2	31	6	13.5	20	12	17.5	11	10	10	44	104	128	56	106	25	0.6	H1
	8	3	40	55	87.8	37	6	17	25	14	20	13.5	12	12	42	108	160	48	106.5	22.5	0.7	
	10	3	40	56	98.7	39	6	15	30	16	20	13.5	13	13	86	145	208	53	120	45	1.0	
	12	3	50	62	104.4	45	6	16	30	18	23	16	15	15	140	200	260	70	134.5	71.5	1.5	
	15	3	65	75	153.3	55	8	20	50	26	32	22	30	---	---	---	300	150	225	68	3.3	
H037M H027M	4注4	1.5	28	30	54.3	20	5	12	14	11	14	9	8	---	---	---	75	20	63	12	0.3	H2
	5注4	1.5	35	35	64.3	22	5	10	20	12	17.5	11	11	---	---	---	86	12	69.5	9.5	0.4	
	6	1.5	40	40	80.1	26	5	11.5	25	16	20	13.5	13	---	---	---	106	16	87	11	0.8	
	8	1.5	45	45	95.3	30	5	15	30	18	23	16	15	---	---	---	138	24	106	16	1.2	
	10	1.5	50	50	109.7	37	5	15.5	35	21	26	18	20	---	---	---	166	32	124.5	17.5	1.8	
H3KT	15	3	60	60	132.5	41	8	18	42	26	32	22	20	---	---	---	205	65	164	32	3.0	H3
	6	1.5	31	35	70.8	23	5	14	20	12	17.5	11	12	12	90	116	68	---	104	36	0.3	
	8	1.5	35	51	87	36	5	19	25	14	20	13.5	12	12	71	136	169	87	127	38	0.6	
	10	1.5	40	54	101.3	39	5	10.5	30	16	20	13.5	13	13	100	186	220	82	136.5	54.5	1.0	
12	1.5	50	52	106.64	35	5	20.25	30	21	26	17.5	17	---	---	---	210	84	145.25	47.75	1.3	H2	

チャック形式番号 Chuck series number	セレーションピッチ Serration Pitch	質量 kg (1個) Weight																爪形式 Jaw type				
		J1	J2	J3	J4	J5	J6	J7	J8	J9	J10	J11	J12	J13	J14	J15	J16		J17	J18		
H05M	6	1.5	31	23.5	73	10	5	38	20	15	12	17.5	11	M10	15.5	6	13	46.5	1.5	60°	0.4	H4
	8	1.5	35	26	89.5	12	5	44.5	25	20	16	20	13.5	M12	18	7	14.5	57	1.5	60°	0.5	
	10	1.5	40	29	103.5	14	5	48.5	30	25	18	23	15.5	M14	21	7	16	67.5	1.5	60°	0.7	
	12	1.5	45	32	122	16	5	52	40	30	21	26	17.5	M16	22	7	16.5	85.5	1.5	60°	0.9	

- 注 1) 標準硬爪は浸炭鋼を使用し、焼入を施しています。  
 2) ご注文の際には、チャック形番をご指示ください。  
 3) 標準硬爪には、ジョーナットを付属していません。ご入用の時には、その旨をご用命ください。  
 4) H037M4・H037M5 形の標準硬爪には、硬爪専用のジョーナットとボルトが必要となります。ご入用の時には、その旨をご用命ください。

- Note 1: Standard hardened jaws are made of carburizing steel and hardened.  
 2: When ordering, specify the chuck number.  
 3: Standard hardened jaws are without jaw nuts. Specify if they are needed.  
 4: Standard hardened jaws for H037M4 or H037M5 are needed for special jaw nuts and bolts. Specify if they are needed.

### 把握範囲詳細 Available range of gripping diameter

取付ボルト番号 Bolt number	1 ~ 2								2 ~ 3			
	ステップ番号 Step number		A	B	C	D	A	B	C	D		
	チャック形式番号 Chuck series number											
H01MA	6		49 ~ 66	25 ~ 41	85 ~ 101	109 ~ 125	19 ~ 23	60 ~ 75	120 ~ 136	144 ~ 160		
	8		75 ~ 109	18 ~ 50	83 ~ 117	135 ~ 169	23 ~ 57	69 ~ 103	136 ~ 169	188 ~ 222		
	10		82 ~ 136	27 ~ 81	85 ~ 140	148 ~ 203	24 ~ 76	86 ~ 139	145 ~ 199	208 ~ 262		
	12		83 ~ 166	34 ~ 119	94 ~ 179	154 ~ 239	24 ~ 107	94 ~ 178	154 ~ 238	214 ~ 298		
	15		116 ~ 200	---	---	198 ~ 284	32 ~ 100	---	---	300 ~ 384		
H037M H027M	4		23 ~ 40	---	---	61 ~ 67	11 ~ 15	---	---	75 ~ 93		
	5		28 ~ 63	---	---	63 ~ 89	10 ~ 36	---	---	80 ~ 116		
	6		54 ~ 82	---	---	87 ~ 114	13 ~ 40	---	---	128 ~ 155		
	8		54 ~ 103	---	---	102 ~ 151	10 ~ 55	---	---	152 ~ 201		
	10		84 ~ 132	---	---	140 ~ 187	26 ~ 72	---	---	199 ~ 247		
H3KT	12		94 ~ 160	---	---	173 ~ 239	26 ~ 92	---	---	241 ~ 307		
	15		119 ~ 204	---	---	200 ~ 284	36 ~ 121	---	---	282 ~ 367		
	6		48 ~ 78	96 ~ 126	32 ~ 60	---	12 ~ 36	60 ~ 84	71 ~ 101	---		
	8		75 ~ 109	9 ~ 43	74 ~ 109	107 ~ 142	24 ~ 58	60 ~ 94	125 ~ 159	158 ~ 192		
10		74 ~ 119	34 ~ 79	121 ~ 165	155 ~ 199	14 ~ 59	94 ~ 139	180 ~ 224	214 ~ 259			
12		101 ~ 166	---	---	166 ~ 233	42 ~ 108	---	---	226 ~ 292			